



LOCTITE[®]

PREMIUM
PRODUCTS



LOCTITE®

PREMIUM PRODUCTS

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As a complement to our spare parts sales service for heavy machinery, we introduce this new range of LOCTITE products, thanks to the distribution agreement reached with HENKEL LOCTITE.

LOCTITE is the most recognized worldwide brand for its range of chemical products to support repair and maintenance in all areas of the industry. BLUMAQ, in this catalog, has selected the most appropriate products to use in Heavy Machinery.

Using LOCTITE products supplied by BLUMAQ, you ensure the highest standard of product quality, as well as the service, availability and price that characterize us. Thus, achieving a repair and maintenance of your machinery with all the guarantees.

The reason why BLUMAQ chose HENKEL LOCTITE as a supplier of chemical products, both for maintenance, as well as help and improvement in repair, is because LOCTITE perfectly embodies, BLUMAQ's strategy in the suppliers and product's selection, LOCTITE is used as an OEM product in all machinery manufacturers, both in assembly and after sales, HENKEL is a world leading group, with more than recognized quality and a portfolio that covers almost all the needs in its range of applications.

Therefore, it remains at the forefront in terms of innovation and new products, which we will add to this catalog, as we recognize the needs of the market.



Henkel – your expert for industrial adhesive, sealant and functional coating solutions.

Nowadays, if you want to create added value, an excellent product portfolio simply is not good enough. You need a partner who understands your business and your products, who develops new production techniques, optimises your processes together with you and designs tailor-made system solutions.

A partner who can make a real contribution to long-lasting value creation for you: Henkel, the worldwide market leader in adhesives, sealants and surface treatments. Get access to our unique and complete products portfolio, benefit from our expertise and guarantee your highest process reliability. The business alliance between HENKEL and BLUMAQ, mainly with products of our brands LOCTITE and TEROSON, offer you access to:

Partner:

- We have an experienced sales and technical engineers' team at your disposal.
- We offer you an extensive technical support and certified testing methods to provide the most effective and reliable solutions.
- Advanced training programmes tailored to your specific needs to help you become an expert.

- Blumaq's strong distribution network ensuring a high level of worldwide product availability.
- Identification of potential cost savings and process improvements for your production operations.

Innovation:

- Advanced solutions to increase your innovation power.
- New industry standards in sustainability and health and safety in your processes.
- Constant flow of new product design opportunities.
- Ongoing optimisation of development and production.

Technology:

- Access to a complete product portfolio delivering superior performance across a wide range of applications.
- Products designed and tested to meet the specific challenges of your industry.
- State-of-the-art technologies and sustainable products.
- Everything from standard to customised equipment offering fast, precise and cost-effective system solutions
- Dosing equipment designed to offer accurate and profitable solutions.

THREAD LOCKING

Application description:

LOCTITE® threadlocking products prevent self-loosening and secure any threaded fastener against vibration and shock loads. They are easy-flowing liquids which completely fill the gaps between mating threads. When used to assemble threaded fasteners, LOCTITE threadlockers permanently secure threaded assemblies and eliminate fretting corrosion.

Surface preparation:

Correct surface preparation is the most important factor to ensure the total success of any adhesive performance. A) Degrease, clean and dry threads prior to applying the adhesive. For this you can use LOCTITE SF 7063 B) If the parts were in contact with aqueous washing solutions or cutting fluids which leave a protective layer on the surface, wash with hot water. C) If the adhesive is applied below 5°C, pre-treatment with LOCTITE SF 7240 or LOCTITE SF 7649 is advised.



LO1335881
1853996

243 MEDIUM STRENGTH THREAD LOCKER 50ML.

General purpose, suitable for all metals, it is tolerant of minor contamination due to oils, medium strength that permits disassembly with hand tools.



LO542680
1583998

272 HIGH STRENGTH THREAD LOCKER 50ML.

General purpose, ideal for all metals, can tolerate slight contaminations of oils, high strength, it is recommended for permanent locking such as studs on pump bodies or motor blocks. It is used where no usual disassembly is required.

THREAD SEALANTS

Application description:

LOCTITE® thread sealants are available in liquid form or as sealing cord, prevent leakage of gases and liquids. Designed for low- and high-pressure applications, they fill the space between threaded parts and provide an instant, low-pressure seal. When fully cured, they seal to the burst strength of most pipe systems.

Surface preparation:

Correct surface preparation is the most important factor to assure the total success of any sealant performance. Without suitable surface preparation, thread sealing applications can fail. A) Degrease, clean and dry surfaces prior to applying the sealant. For this you can use LOCTITE SF 7063. B) If anaerobic sealants are applied below 5°C, pre-treatment with Activator LOCTITE SF 7240, LOCTITE SF 7471 or LOCTITE SF 7649 is required.



LO2068151
1853992

577 THREAD SEALANT 50ML

General purpose thread sealant, gel, ideal for fast applications at low temperatures. Seal the threads in all types of metals.



RETAINING COMPOUNDS

Application description:

LOCTITE retaining compounds secure bearings, bushes and cylindrical parts into housings or onto shafts. They achieve maximum load transmission capability and uniform stress distribution and eliminate fretting corrosion. Applied as a liquid, they form a 100% contact between mating metal surfaces, eliminating the need for expensive replacement parts, time consuming machining or the use of mechanical methods. LOCTITE retaining compounds fill the inner space between components and cure to form a strong precision assembly.

Surface preparation:

Components should be clean and free from contamination such as grease, oil, cutting fluids, protective coatings, etc. A) Degrease, clean and dry surfaces prior to applying the retaining compound. For this you can use LOCTITE SF 7063. B) If the retaining compound is applied below 5°C, pre-treatment with Activator LOCTITE SF 7240 or LOCTITE SF 7649 is advised. The cure speed of the retaining compound can be also increased by using both.



LO88120
953265

620 HIGH TEMPERATURE RETAINING COMPOUND 50 ML

Secures assemblies up to 0.25 diameter clearance. Resistant to high temperatures, up to 230°C. Ideal to reinforce bonding of pins in radiator assemblies, sleeves in pump housings and bearings in auto transmissions.



LO229871
1853994

603 RETAINING COMPOUND 50ML.

LOCTITE® 603 is a high-strength retaining compound, for gaps up to 0.1mm. Resistant to temperatures up to 150°C. Designed for the bonding of cylindrical fitting parts, especially for sintered bearings and also where consistently clean surfaces cannot be assured. The product cures when confined in the absence of air between close-fitting metal surfaces and prevents loosening and leakage due to shock and vibration. It has a high oil tolerance.

GASKETING SEALANTS

Application description:

Gaskets are used to prevent leakage of fluids or gases by forming impervious barriers. To successfully gasketing, it is necessary that the seal remains intact and leak-free over a long period of time. The gasket must be resistant to fluids or gases and withstand the operating temperatures and pressures to which it is subjected. LOCTITE® gasketing products are self-forming gaskets that provide a perfect seal between components, with maximum face-to-face contact, eliminating flange face corrosion. A low-pressure seal is formed immediately on assembly, with full cure in 24 hours giving a joint that will not shrink, crack or loosen.

Surface preparation:

Both sides of the flange must be free from contamination such as greases, oils, cutting fluids, protective coatings etc. A) Degrease, clean and dry both sides of the flange before applying the adhesive. For this, you can use the cleaner LOCTITE® SF7063 B) If sealants are applied below 5°C, a pre-treatment with the activator LOCTITE® SF7240 or LOCTITE® SF7649 is necessary C) For maintenance and repair, remove residues of old gaskets with LOCTITE® SF7063.



1853983

5127 LIQUID SEAL 50 ML.

Methacrylate ester acrylic paste which improves flange-sealing reliability. It provides a tough, resilient, solvent and temperature resistant seal.

Is a blue methacrylate ester acrylic paste which improves flange-sealing reliability. After curing between mating metal flanges, it provides a tough, resilient, solvent and temperature resistant seal that flexes with flange movements caused by vibration, pressurization or thermal changes.

Typical applications include making gaskets for pumps, housings, axle covers, etc.



LO2159416

5127 LIQUID SEAL 300 ML.

Methacrylate ester acrylic paste which improves flange-sealing reliability. It provides a tough, resilient, solvent and temperature resistant seal. LOCTITE® 5127 is a blue methacrylate ester acrylic paste which improves flange-sealing reliability. After curing between mating metal flanges, it provides a tough, resilient, solvent and temperature resistant seal that flexes with flange movements caused by vibration, pressurization or thermal changes. Typical applications include making gaskets for pumps, housings, axle covers, etc.



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GASKETING SEALANTS



LO2061760
1853986

SI 5910 RTV BLACK SILICONE 80 ML

LOCTITE® SI 5910 is a low strength gasketing product for flexible flanges that has good resistance to oil and joint movement.

It is a low strength, silicone-based gasketing product designed for use on flexible flanges with machined or cast surfaces (metal or plastic). It is suitable for gaps up to 1 mm and offers a cure-through volume (in 24 h) of 2.75 mm.

Typical applications include stamped sheet metal covers such as timing covers and oil sumps.



LO88142

MR 5923 HIGH ADHESION GASKET SEALANT 450ML.

LOCTITE® MR 5923 is a dark reddish brown, viscous liquid thread sealant with a characteristic alcoholic odor. It is a slow drying liquid that changes to a pliable, tacky film through solvent evaporation.

It seals close fitting parts, machined surfaces and threaded connections in industrial, aircraft, and marine applications. It is also used as a seal for paper jointing's.

GASKETING SEALANTS



LO2063272
2058857

SI 5398 RED SILICONE 310 ML.

LOCTITE® SI 5398 is a 1-part, red, flowable industrial acetoxysilicone sealant generally used for sealing applications but also for bonding and for high temperature protection. It is used primarily in heating applications, industrial ovens, household electrical and industrial heating equipment.

This product can withstand temperatures up to +300°C. It forms a skin within 8 min from its application.



LO2064439
1853987

SI 5926 FLEXIBLE GASKETING SEALANT 315 ML.

Solutions for mechanics- Flexible gasket sealant and reinforcer.

LOCTITE® SI 5926 is a flexible gasket sealant that resists vibration, thermal's expansion and shrinkage. It can be applied to metal, plastic, a combination of both or painted parts.

Good thermal and chemical resistance to motor oil and antifreeze.



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GASKETING SEALANTS



LO1300829
1853985

5188 HIGH TEMPERATURE FLANGE SEALANT 50 ML.

Solutions for mechanics- LOCTITE® 5188 High Flexibility Gasket sealant is an excellent gasket product for demanding applications, with high chemical resistance and flexibility. It has a very good adhesion and tolerates slight oil contaminations on the flange surface.



1854590

HIGH ADHESION GASKET SEALANT

is a dark reddish brown, viscous liquid thread sealant with a characteristic alcoholic odor. It is a slow drying liquid that changes to a pliable, tacky film through solvent evaporation.

It seals close fitting parts, machined surfaces and threaded connections in industrial, aircraft, and marine applications. It is also used as a seal for paper jointing's.



GASKETING SEALANTS



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GASKETING SEALANTS



LO1151381
2077529

EA 3498 HIGH TEMPERATURE PIPES SEALANT 150 G.

Solutions for mechanics. Assembly paste for exhaust pipes. Completely seals the muffler and the exhaust pipe. Very high initial adhesion to metal.

Great durability and environmental resistance. Asbestos free. Cures only with heat of the engine and withstands temperatures of more than 800°C.



LO2326225
1853984

SI 5910 RTV BLACK SILICONE 80 ML

LOCTITE® SI 5910 is a low strength gasketing product for flexible flanges that has good resistance to oil and joint movement. It is a low strength, silicone-based gasketing product designed for use on flexible flanges with machined or cast surfaces (metal or plastic).

It is suitable for gaps up to 1 mm and offers a cure-through volume (in 24 h) of 2.75 mm.

Typical applications include stamped sheet metal covers such as timing covers and oil sumps.

INSTANT ADHESIVES

Application description:

Instant adhesives, or cyanoacrylates, cure very quickly when confined between surfaces. Surface humidity on the substrates triggers the cure reaction, which moves from the substrate surfaces towards the middle of the adhesive joint. Cyanoacrylates are typically chosen for bonding small to medium-size parts to achieve extremely fast curing. Due to their limited gap-filling capacity they require close-fitting surfaces. Their adhesion to most substrates is excellent and the bonding strength in shear and tensile mode is very good.

They should not be used on float glass or glazed ceramics, but can be used on GRP. Bonds continuously exposed to water need proper adhesive selection and ageing evaluation.

Surface preparation:

Correct surface preparation is a key factor in assuring the total success of any adhesive performance. A) Degrease, clean and dry all surfaces before applying the adhesive. For this you can use the general-purpose cleaner LOCTITE® SF7063 B) To improve adhesion on difficult-to-bond materials such as PP PE PTFE etc., apply activator LOCTITE® SF770.



LO88194
1577228

414 SUPER BONDER 20G.

LOCTITE® 414 is a transparent instant adhesive (cyanoacrylate), colorless to straw-colored, general purpose ethyl-based. It is suitable for metals, rubbers and plastics. It has a fixture time of 2 – 10 secs.



LO88116
1854591

480 RUBBER-METAL INSTANT ADHESIVE 20G.

LOCTITE® 480 is an instant adhesive designed for the assembly of difficult-to-bond materials which require uniform stress distribution and high tensile and shear strength. It is a rubber-reinforced adhesive offering increased flexibility and peel strength along with enhanced shock resistance. The product provides rapid bonding for a wide range of materials, including metals, plastics and rubbers. LOCTITE 480 exhibits good resistance in humid environments.



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STRUCTURAL ADHESIVES

Application description:

HENKEL's product range for structural bonding offers a wide variety of solutions to meet the different requirements and conditions that apply to industrial design and construction. Adhesive bonding is a process in which two similar or different materials are assembled solidly and permanently using an adhesive. The adhesives create 'bridges' between the surfaces of the substrates to be bonded. To achieve optimal adhesion, the following requirements must be met: -Compatibility of the adhesive with the materials to be bonded. -Compatibility of the adhesive with the specified requirements. -Correct processing of the adhesive.



Surface preparation:

For a good design of the bonded joints, the following key points should be observed: a) the surfaces to be joined should be as large as possible for maximum load transmission capability. B) Forces acting on the joint should be distributed across the entire bond line.

LO88229
2090987

AA 3295 ACRYLIC ADHESIVE 50 ML.

LOCTITE® AA 3295 is a 2-part, green, general purpose structural bonding premix liquid suitable for bonding metals, ceramics and plastics. It has good impact resistance and a service temperature range up to +120°C.

Its shear strength is 25 N/mm² and it has a fixture time of 5 - 10 min. It does not require activators.

CLEANING

Application description:

LOCTITE® cleaners and degreasers are very effective and are available in water-based and solvent-based formulations. When choosing a cleaner or degreaser, the main factors that must be taken into account are: the drying time, if it leaves residues behind, the smell and the compatibility with the substrate to be cleaned.

Residues are an important aspect: if the parts are going to be processed later (e.g., painted or adhered) the presence of residues on the surface could negatively affect these operations. Substrate compatibility is a common problem when it comes to solvent-based plastics and cleaners.



LO2098986
2223119

SF 7039 CONTACT CLEANER SPRAY 400 ML.

LOCTITE® SF 7039 is a contact spray cleaner formulated for use on electrical contacts exposed to moisture or other contaminants, without damaging existing varnishes.

It leaves a water repellant residue and is typically used in applications with an operating temperature range of -30 °C to +50 °C.



LO88432
2223122

SF 7070 PLASTIC CLEANER SPRAY 400 ML.

LOCTITE® SF 7070 is a solvent-based (non-CFC) parts cleaner and degreaser formulated specifically to prepare plastic components ready for bonding with LOCTITE® adhesives.

Suitable for use as a spray or in immersion cleaning at room temperature, the product is able to remove most oils, greases, lubrication fluids, metal cuttings and fines from plastic parts without the risk of stress cracks.



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CLEANING



LO1985649
2223118

VARIAC BRAKE CLEANER 500 ML

VARIAC BRAKE CLEANER is transparent, organic solvent brake and clutch cleaner. The product is free of chlorinated hydrocarbons and is available in spray cans, using carbon dioxide as a propellant.

VARIAC BRAKE CLEANER can remove grease and oil from all automotive parts, as well as adhesive and sealant residue. Also removes grease hardened by hinges and joints.

CLEANING



LO2098251
9U5029

SF7850 HAND CLEANER 3L

LOCTITE® SF 7850 is a natural hand cleaner containing no petroleum solvents. It cleans hands with a solvent extracted from oranges.

This hand cleaner has a citrus scent and contains no artificial fragrance. It is a skin-friendly abrasive lotion that contains aloe vera, lanolin and jojoba oil for skin conditioning.

It cleans without water and can remove grease, grime, inks, soil, paint, gasket cements, epoxies and glues. It contains extra-fine abrasives which clean deep into pores.



LO88236
1854004

SF 7649 QUICK DRYING PRIMER 150ML.

LOCTITE® SF 7649 is designed to promote the curing speed of LOCTITE® anaerobic adhesives and sealants without any significant loss of joint strength. It is especially recommended for applications with passive metals or inert surfaces and with large bond gaps. LOCTITE® SF 7649 offers good performance at low cure temperatures, and is recommended when the application temperature is below 15°C.



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CLEANING



LO2098813
2223117

SF 7063 PARTS CLEANER 400ML.

LOCTITE® SF 7063 is our general-purpose product for cleaning and degreasing any kind of surface or machinery component before proceeding with a repair or assembly job involving LOCTITE® adhesives. It is a solvent-based cleaner and leaves no residue. LOCTITE® SF 7063 removes most greases, oils, lubrication fluids and metal cuttings.



LO2099004
79040 1317781

SF 7200 GASKET REMOVER 400ML

LOCTITE® SF 7200 is designed to remove cured chemical gaskets by softening the material on the flanges. Once applied, the product develops a foam-like layer on the gasket, preventing the agent from running off the desired location. It therefore keeps working for the required duration. Remove debris from all types of gaskets and chemical sealants for the engine, as well as dry traces of oil, tar, soot and paint. It is particularly suitable for aluminium or other soft metal flanges where scraping could lead to surface damage.

Anti-seize products

Application description:

LOCTITE® anti-seize agents provides protection in harsh environments and operating conditions, such as extreme temperatures and corrosive attacks. They also prevent fretting and galvanic corrosion. They can also be used as start-up lubricants in new equipment or repairs.



LO247784
2223114

LB 8007 COPPER ANTI-SEIZE SPRAY 400 ML.

LOCTITE® LB 8007 is an anti-seize lubricant paste with copper and graphite suspended in high quality grease.

Typical applications include screws, nuts, pipes, exhaust bolts and brake calliper bolts. Resistant to extremely high temperatures up to 980°C and protects from rust, corrosion, galling and seizing. It has an NLGI Grade of 0.



LO504232
6V4876

LB 8009 GRAPHITE ANTI-SEIZE 454 G

LOCTITE® LB 8009 is a metal-free anti-seize lubricant with graphite and calcium fluoride in a brush top form.

Provides outstanding lubrication to all metals including stainless steel, aluminium and soft metals. Resistant to extremely high temperatures up to +1,315°C. It has an NLGI Grade of 1.



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METAL-FILLED COMPOUNDS

Application description:

LOCTITE® metal-filled compounds offer maintenance solutions to the problems caused by impingement and mechanical damage, including cracks in housings, worn keyways in shafts and collars, worn cylindrical shafts, etc. LOCTITE® metal-filled Compounds repair, rebuild and restore damaged machinery and equipment permanently and with no need of heat or welding.

Surface preparation:

Correct surface preparation is vital for the successful application of these products. Good surface preparation will improve adhesion of LOCTITE metal-filled compounds to parts, prevent corrosion between the metal surface and the LOCTITE metal-filled compound, and extend part life. After surface preparation, parts must be: clean and dry, without surface or internal chemical contamination, without corrosion and left with a surface profile of 75µ minimum.



LO467649
8T9019

EA 3463 METAL COMPOUND 114 G.

LOCTITE® 3463 is a versatile, dual component, steel-filled epoxy repair putty. It is applied like a putty and when cured it exhibits high compressive strength and good adhesion to most surfaces.

This product stops leaks in pipes and tanks, and repairs small defects in housings and machined inlet holes of welds and bolt, motor block, etc.

This product is typically used in applications with an operating temperature range of -30 °C to +121 °C.

LO2041670
2077530

EA 3478 TOP METAL PUTTY 453 G.

LOCTITE® EA 3478 is a 2-part, ferro-silicon filled epoxy system. It is extremely resistant to corrosion, chemical attack and abrasion.

It is ideal for restoring parts worn by mechanical and/or corrosion impact. Helps to restore tolerances to worn shafts, repairing worn keyways and damaged housings, etc. Rebuilds keyways and splined shafts.

Rebuilds worn cylindrical joints with a shaft-mounted component as bearings, clamp connections, tensioning elements, gear wheels or bearing seats.

METAL-FILLED COMPOUNDS



LO478272

EA 3471 STEEL PUTTY 500G.

LOCTITE® EA 3471 is a 2-part, grey, non-sagging epoxy putty which is easy to apply with no need for heating or welding.

Typical applications include repairing non-structural defects in steel castings, crack sealing in tanks, housings, covers and valves, resurfacing worn seals and filling cavitated areas.

This product is typically used in applications with an operating range of -30 to +105°C.

LO195826

EA 3479 HIGH TEMP. ALUMINIUM PUTTY 500G.

LOCTITE® EA 3479 is a heavily reinforced, aluminium-filled epoxy bicomponent, resistant to high temperature up to 180°C, ideal for repair and recovery of worn and damaged machinery such as shafts, housings, keyways and flanges.

Can be used for filling cavities, levelling machinery, making moulds, applying a sacrificial coating, etc.



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